

ABSTRACT

The battery 2 of the battery pack is temporarily held in a mold 30 to
5 form a molded resin region 1, synthetic resin injected into the mold cavity 31
to form the molded resin region 1 attaches to the battery 2, and the molded
resin region 1 attaches to a safety valve opening surface 20 established at the
battery safety valve opening region 9. Further, insulating material 15 is
attached at the interface between the battery safety valve opening surface 20
10 and the molded resin region 1 in a position which closes off the safety valve
opening region 9.